



J&A (International) Limited
THE GARMENT DECORATION SPECIALISTS

TECHNICAL DATASHEET

FlexStyle Products



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APPLICATION (Textured, Domed, Flat, Beveled, Holographic)

Temperature (°C): 180-185°C
Temperature (°F): 355-365°F
Time: 15-20 seconds
Pressure: Medium (40 - 50 psi / 2.7 - 3.4 bar / 2.8 - 3.5 kg/cm²)

APPLICATION (PV+)

Temperature (°C): 155-165°C
Temperature (°F): 310-335°F
Time: 18-23 seconds
Pressure: Medium (50 - 60 psi / 3.4 - 4.1 bar / 3.5 - 4.2 kg/cm²)

APPLICATION (Genuine Leather, Faux Leather)

Temperature (°C): 157-162°C
Temperature (°F): 315-325°F
Time: 12-18 seconds
Pressure: Medium/High (70 - 80 psi / 4.8 - 5.5 bar / 4.9 - 5.6 kg/cm²)

APPLICATION (3D Embroidered Patches)

Temperature (°C): 157-162°C
Temperature (°F): 315-325°F
Time: 14-18 seconds
Pressure: Medium/High (70 - 80 psi / 4.8 - 5.5 bar / 4.9 - 5.6 kg/cm²)

LAUNDERING (Textured, Domed, Flat, Beveled, Holographic, PV+, Faux Leather)

Will withstand at least 25 domestic washing machine cycles at 104° F (40°C) max.

LAUNDERING (Genuine Leather)

This product is intended to be used on hats, bags and jackets not regularly washed.
Not recommended for dry cleaning or industrial wash.

LAUNDERING (3D Embroidered Patches)

Machine wash inside-out using mild detergent.

SHELF LIFE

One year shelf life before applying (room temperature controlled environment)

COMPOSITION

Adhesive: Ester Polyurethane

HEALTH & SAFETY

This product is identified as Non-Hazardous to the end user
No PPE is required during application**

DISPOSAL

General Waste only

**Any fumes created by this transfer during application are harmless. However, modern garment materials can be coated and finished in many different ways; some of which may alter their application and health & safety requirements. We recommend thorough checking and testing of any garment material to determine the correct requirements before application.