

APPLICATION (Textured, Domed, Flat, Beveled, Holographic)

Temperature (°C):	180-185°C
Time:	5 seconds pre-hit to heat the fabric, then 15-20 seconds with the FlexStyle® silicon pad
Carrier Release:	Cold Peel
Pressure:	Medium

APPLICATION (PV+)

Temperature (°C):	155-165°C
Time:	5 seconds pre-hit to heat the fabric, then 18-23 seconds with the FlexStyle® silicon pad
Carrier Release:	Cold Peel
Pressure:	Medium

APPLICATION (Genuine Leather, Faux Leather)

Temperature (°C):	157-162°C
Time:	5 seconds pre-hit to heat the fabric, then 12-18 seconds with the FlexStyle® silicon pad
Carrier Release:	Cold Peel
Pressure:	Medium/High

APPLICATION (3D Embroidered Patches)

Temperature (°C):	157-162°C
Time:	12-18 seconds
Carrier Release:	Cold Peel
Pressure:	Medium/High

High:	56.8 - 71.1 Psi	3.9 - 4.9 Bar	4.0 - 5.0 Kg/Cm2
Medium:	42.6 - 56.8 Psi	2.9 - 3.9 Bar	3.0 - 4.0 Kg/Cm2
Low:	28.4 - 42.6 Psi	2.0 - 3.9 Bar	2.0 - 3.0 Kg/Cm2

COMPOSITION

Adhesive:	Ester Polyurethane
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LAUNDERING (Textured, Domed, Flat, Beveled, Holographic, PV+, Faux Leather)

Will withstand at least 25 domestic washing machine cycles at 40°C max.

LAUNDERING (Genuine Leather)

This product is intended to be used on hats, bags and jackets not regularly washed. Not recommended for dry cleaning or industrial wash.

LAUNDERING (3D Embroidered Patches)

Machine wash inside-out using mild detergent.

SHELF LIFE

One year shelf life before applying (room temperature controlled environment)

DISPOSAL

General Waste only

HEALTH & SAFETY

This product is identified as Non-Hazardous to the end user
No personal protection equipment is required in handling and storage

**Any fumes created by this transfer during application are harmless. However, modern garment materials can be coated and finished in many different ways; some of which may alter their application and health & safety requirements. We recommend thorough checking and testing of any garment material to determine the correct requirements before application. We recommend that any doubts in the wash performance and application conditions of a product should be removed by performing tests under your own conditions.