



J&A (International) Limited

THE GARMENT DECORATION SPECIALISTS

TECHNICAL DATASHEET

FlexStyle Products



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APPLICATION (Textured, Domed, Flat, Beveled, Holographic)

Temperature (°C):	180-185°C
Time:	15-20 seconds pre-hit with FlexStyle® silicon pad then 15-20 seconds without
Carrier Release:	Cold Peel
Pressure:	Medium

APPLICATION (PV+)

Temperature (°C):	155-165°C
Time:	15-20 seconds pre-hit with FlexStyle® silicon pad then 18-23 seconds
Carrier Release:	Cold Peel
Pressure:	Medium

APPLICATION (Genuine Leather, Faux Leather)

Temperature (°C):	157-162°C
Time:	12-18 seconds
Carrier Release:	Cold Peel
Pressure:	Medium/High

APPLICATION (3D Embroidered Patches)

Temperature (°C):	157-162°C
Time:	12-18 seconds
Carrier Release:	Cold Peel
Pressure:	Medium/High

High:	56.8 - 71.1 Psi	3.9 - 4.9 Bar	4.0 - 5.0 Kg/Cm2
Medium:	42.6 - 56.8 Psi	2.9 - 3.9 Bar	3.0 - 4.0 Kg/Cm2
Low:	28.4 - 42.6 Psi	2.0 - 3.9 Bar	2.0 - 3.0 Kg/Cm2

COMPOSITION

Adhesive:	Ester Polyurethane
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LAUNDERING (Textured, Domed, Flat, Beveled, Holographic, PV+, Faux Leather)

Will withstand at least 25 domestic washing machine cycles at 40°C max.

LAUNDERING (Genuine Leather)

This product is intended to be used on hats, bags and jackets not regularly washed.
Not recommended for dry cleaning or industrial wash.

LAUNDERING (3D Embroidered Patches)

Machine wash inside-out using mild detergent.

SHELF LIFE

One year shelf life before applying (room temperature controlled environment)

DISPOSAL

General Waste only

HEALTH & SAFETY

This product is identified as Non-Hazardous to the end user
No personal protection equipment is required in handling and storage